



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3461-1
Job Sheet 177419



Part No: D3461-1

Job Qty: 12 ea

Part Name: Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 5/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV. A 05.12.13 NEW ISSUE EC IPP Rev:B Now on Waterjet 07-06-26 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		5/14/18	0.00	0.00	Start Up Waterjet		SC 8/05/16
100	Waterjet	12 pcs		5/14/18	0.00	0.24	Waterjet1		SC 8/05/16
120	QC	12 pcs		5/14/18	0.00	0.00	QC8		PD 18-05-23
130	Small Fab	12 pcs		5/14/18	0.00	0.20	Small Fab-4	N/A	
140	QC	12 pcs		5/14/18	0.00	0.00	QC5		PD 18-05-23
150	Packaging	12 pcs		5/14/18	0.00	0.00	Packaging3		EC
160	QC21-SA	12 Ea		5/14/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3461 Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 120 - QC8- Inspect parts - second check

130 - Deburr parts per dwg D3461

140 - QC5- Inspect part completeness to step on W/O

150 - *** STOCK IN STEP CELL *** LOCATION: WA003

160 - QC21- Final Inspection - Work Order Release

MAY 24 2018

DAE
21
3-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.6360 sf (.053 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	1	6	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Plate	0.257inches + 0.006 - 0.001	0.263 0.256	Product	0,257
2	Mounting Plate	0.893inches ± 0.010	0.903 0.883	Product	0,895
3	Mounting Plate	0.761inches ± 0.010	0.771 0.751	Product	0,760
4	Mounting Plate	2.846inches ± 0.010	2.856 2.836	Product	2,850
5	Mounting Plate	1.551inches ± 0.010	1.561	Product	1,550



Container No: S072100



Part: D3461-1

Job No: 177419

Serial No/Batch: S072100

Revision:

Inspector:

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Date: 05/16/18

			1.541		
6	Mounting Plate	0.188inches ± 0.010	0.198	Product	0.187
			0.178		

Plex 5/11/18 9:08 AM Dart.lajeunesse.marie